

Accelerated Subpix

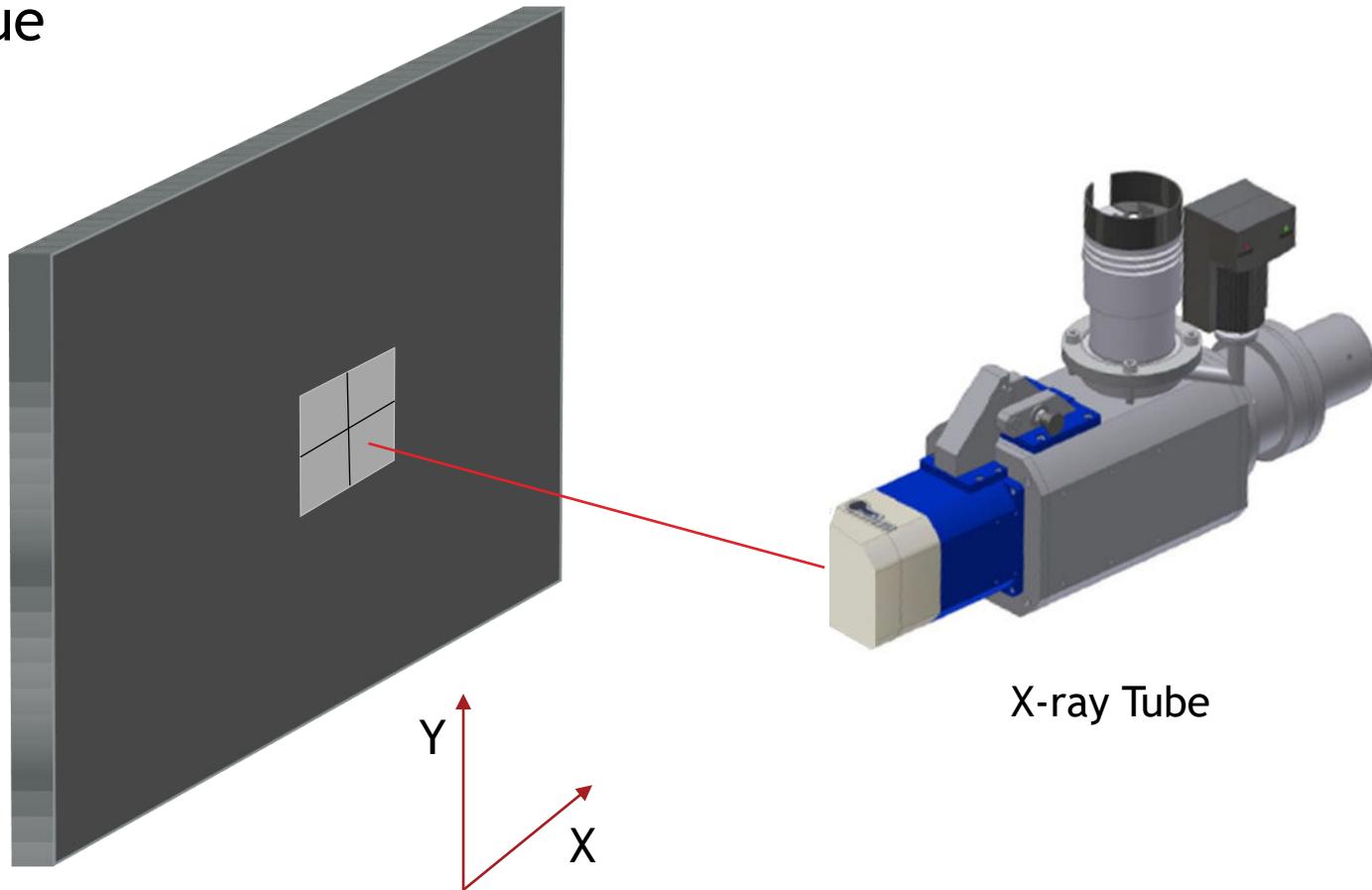
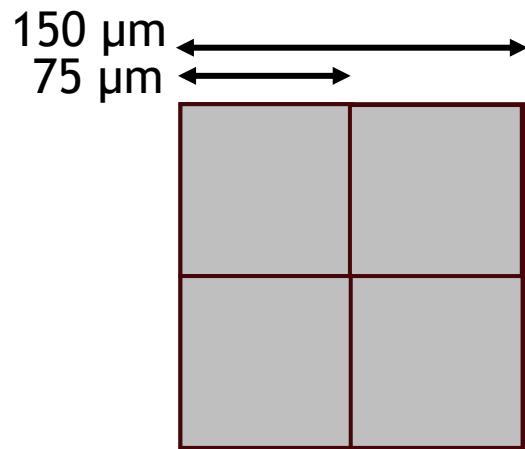
efX 2.5 Release



Proprietary & Confidential: Not to be disclosed or reproduced without specific written permission from North Star Imaging, Inc.

Subpix - What is it?

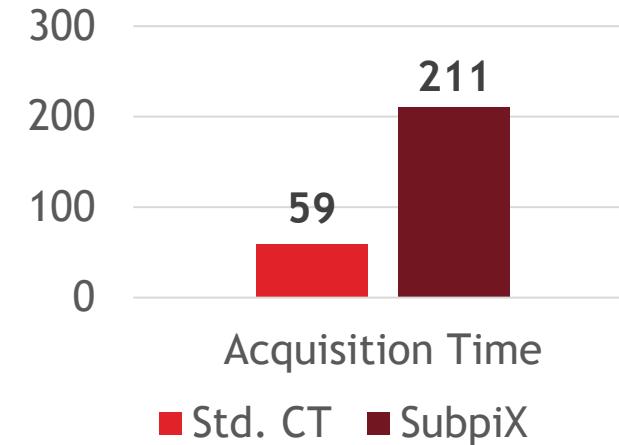
- Sub-pixel super resolution technique
- Subsamples a detector pixel
 - Acquires up to 4 radiographs/angle
 - Detector moves X & Y Axis



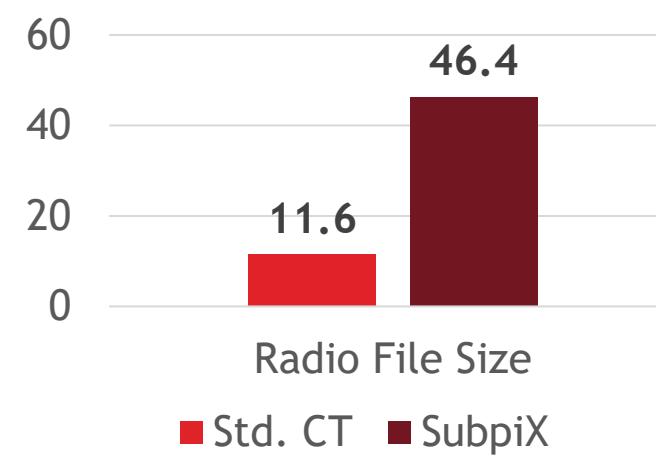
SubpiX - 4-Tile

- SubpiX 4-tile was the only capability up until efX 2.5
- Improves reconstruction quality
- Compared to Standard CT:
 - 4x number of radiographs acquired
 - 4x longer acquisition time
 - 4x larger file footprint
 - Example: 2000 projections, 8 MB
 - 8000 radiographs, ~64 GB

Acquisition Time
[mins]



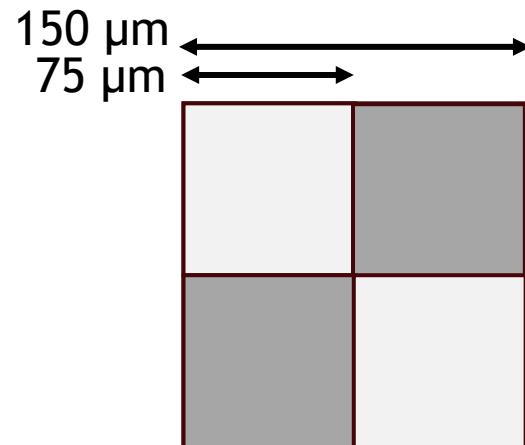
Radiographs File Size
[GB]



Solution - Accelerated Subpix

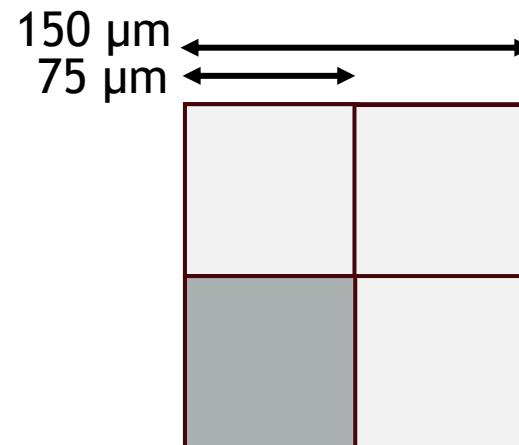
Accelerated 2-Tile

- 2 radiographs / angle
- Ex: 2,000 projections
 - 4,000 radiographs



Accelerated 1-Tile

- 1 radiograph / angle
- Ex: 2,000 projections
 - 2,000 radiographs



Application: Metal Castings

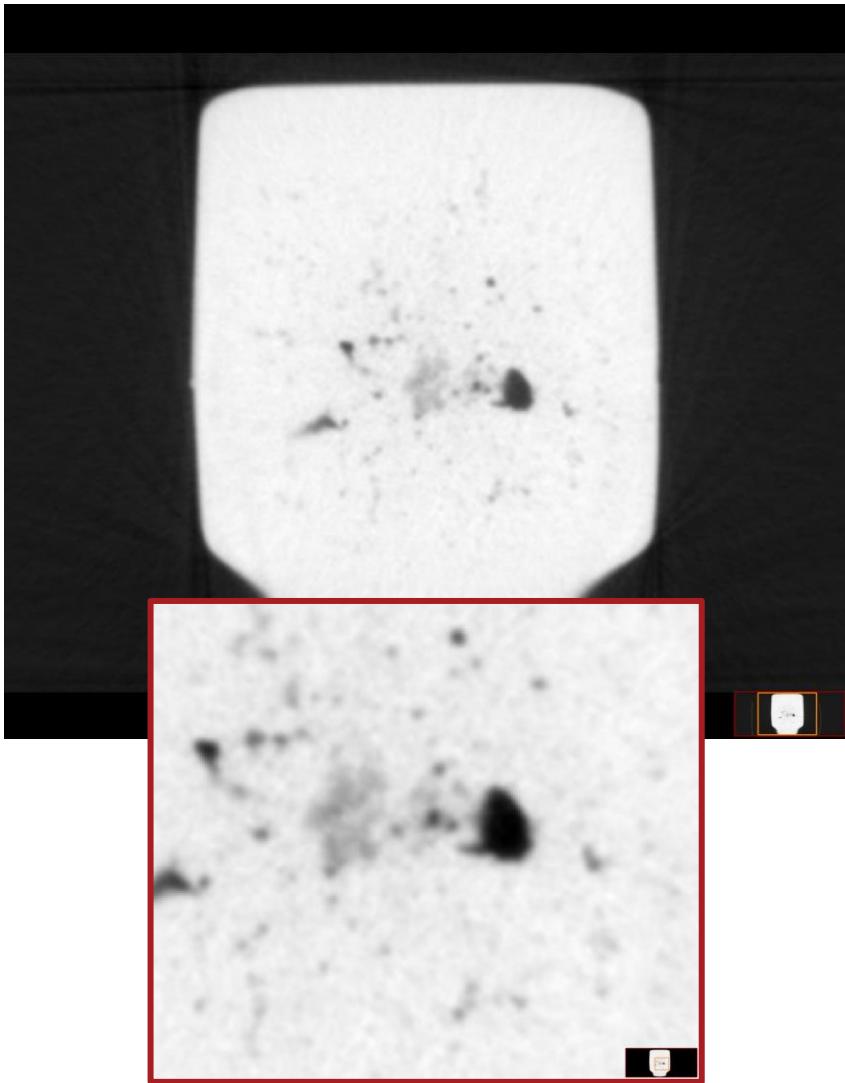
- Source: Microfocus, 210 kV, 400 μ A
- Detector: 12.5 FPS, 10 Fr. Avg.
 - Pitch: 127 μ m
- Magnification: 1.48x

	SubpiX	2-Tile	1-Tile	Std. CT
Acquisition Time	97 mins	50 mins	27 mins	27 mins
Radiograph File Size	52.8 GB	26.4 GB	13.2 GB	13.2 GB

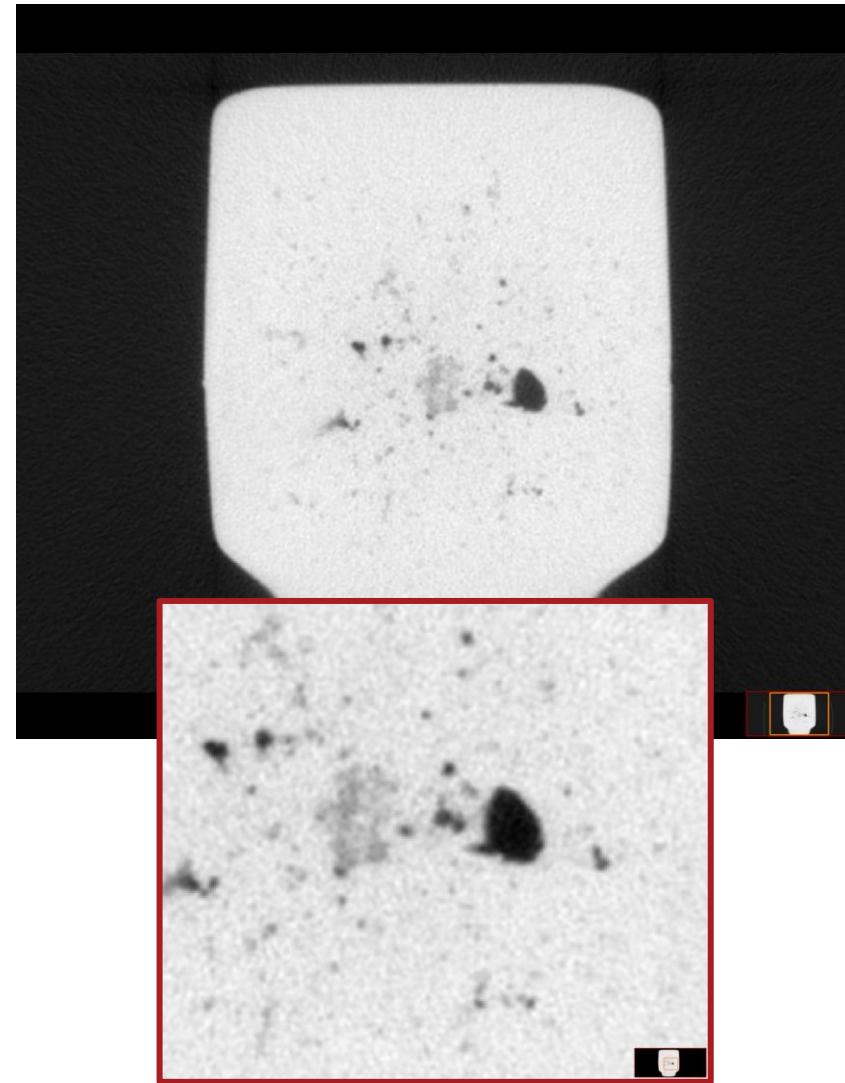


Application: Metal Castings

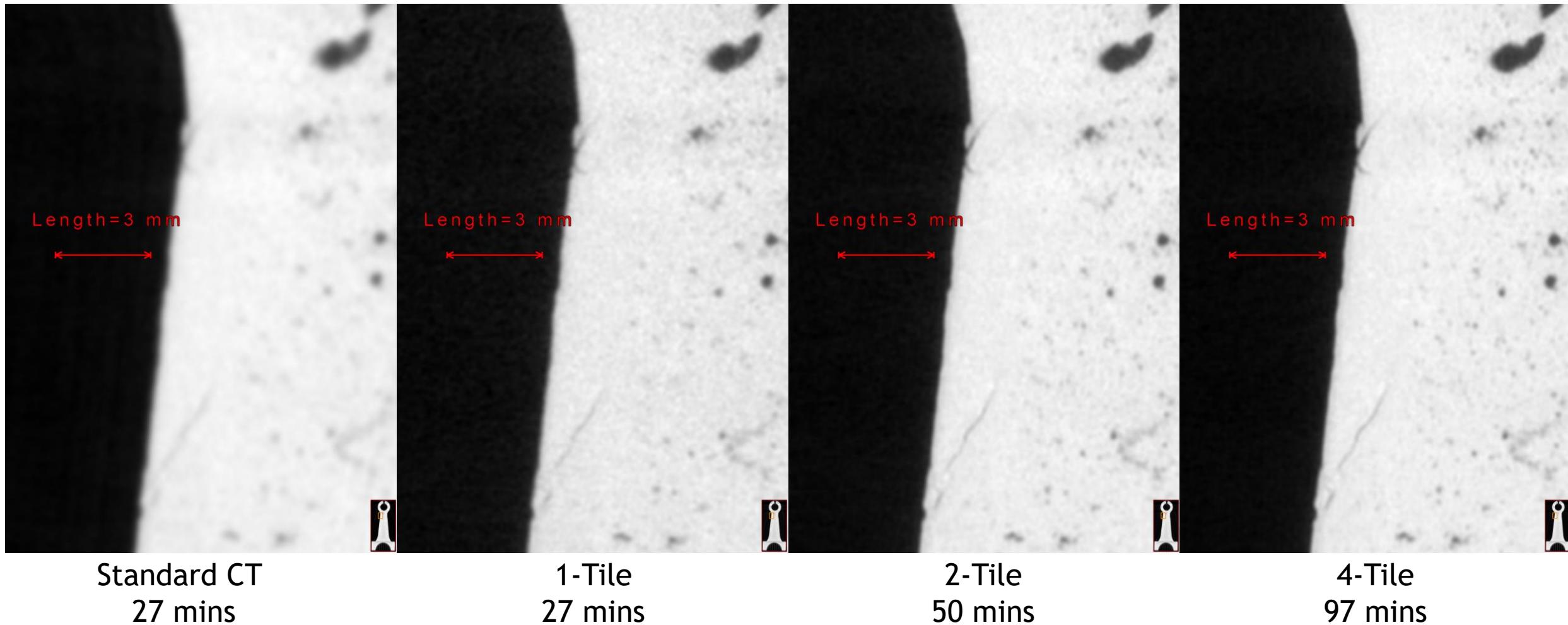
Standard
Circular



1-Tile
Accelerated
Subpix



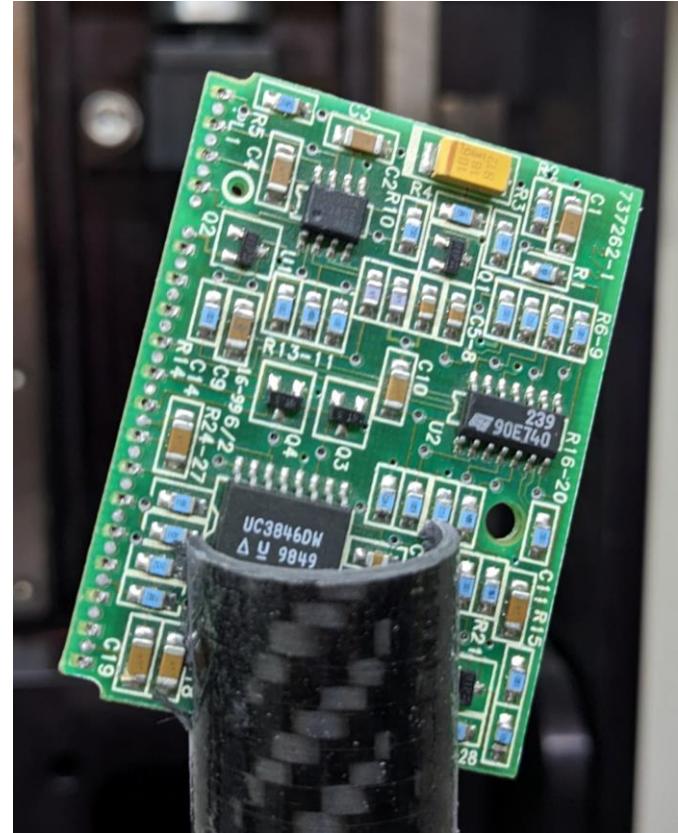
Application: Metal Castings



Application: Electronics

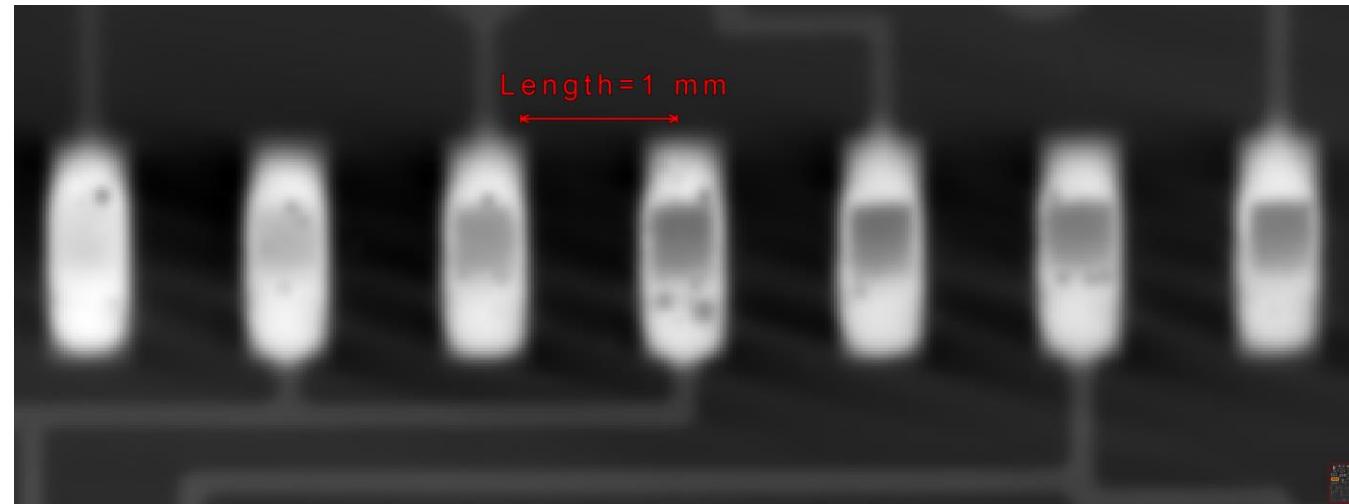
- Part: Printed circuit board (PCB)
- Source: Microfocus, 200 kV, 100 μ A
- Detector: 3 FPS, 4 Fr. Avg.
 - Pitch: 127 μ m
- Magnification: 3.18x

	Subpix	2-Tile	1-Tile	Std. CT
Acquisition Time	211 mins	110 mins	60 mins	59 mins
Radiograph File Size	75.2 GB	37.6 GB	18.8 GB	18.8 GB



Accelerated Subpix - PCB

IC Soldering



Standard
CT



1-Tile

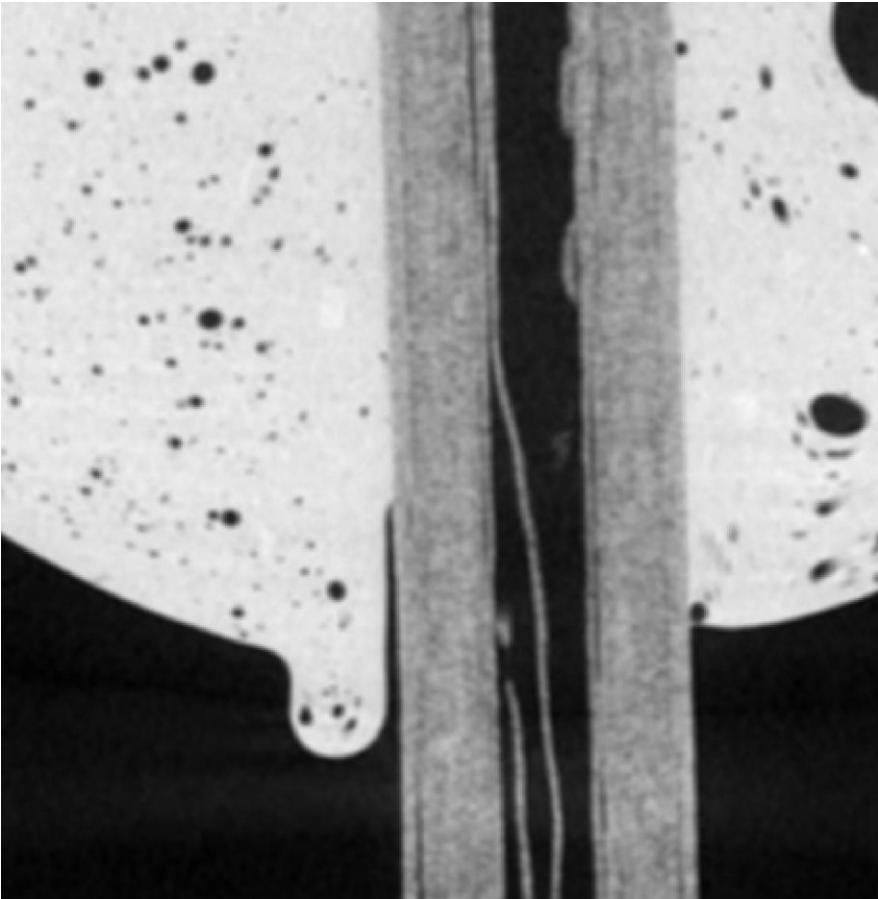
Application: Lollipop

- Source: Microfocus, 100 kV, 330 μ A
- Detector: 28.04 FPS, 20 Fr. Avg.
 - Pitch: Binned 2x2 -> 300 μ m
- Magnification: 7.22x

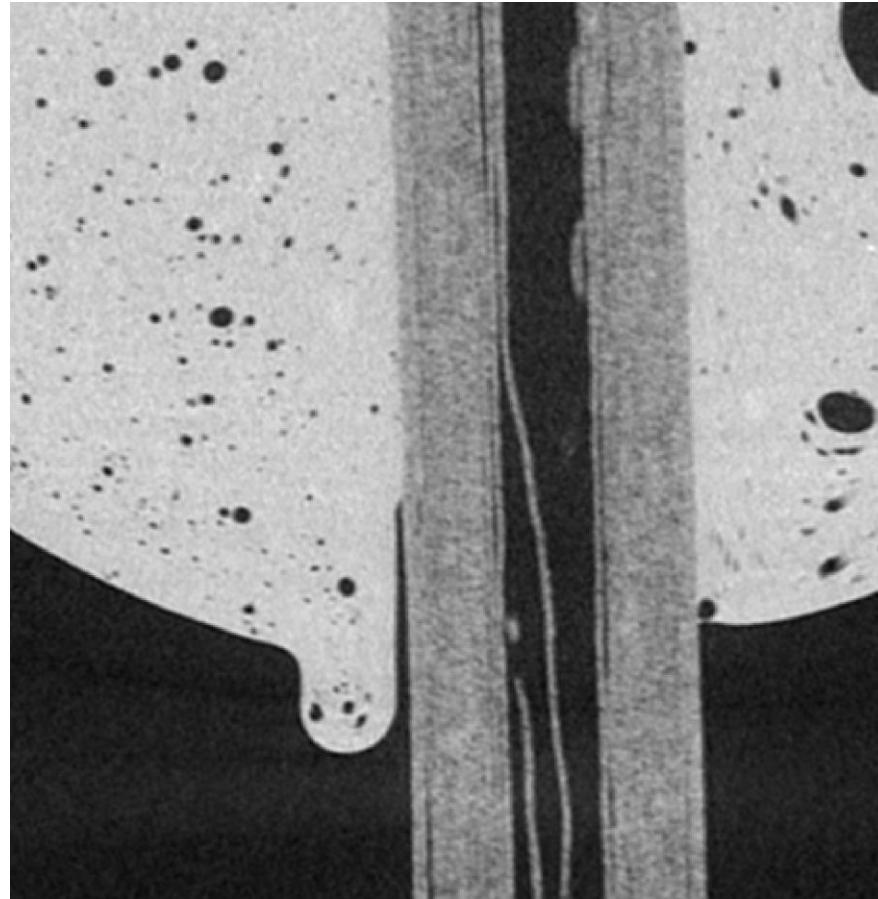
	Subpix	2-Tile	1-Tile	Std. CT
Acquisition Time	124 mins	60 mins	33 mins	
Radiograph File Size	44.4 GB	22.2 GB	11.1 GB	11.1 GB



Accelerated Subpix - Lollipop

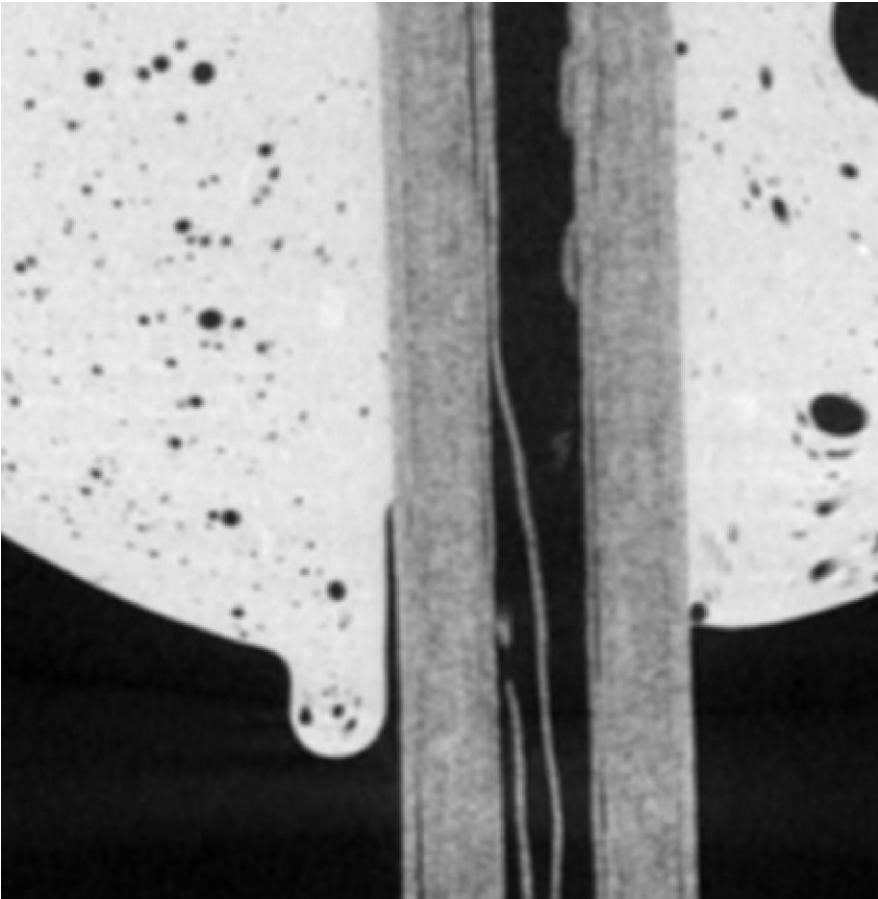


Standard CT

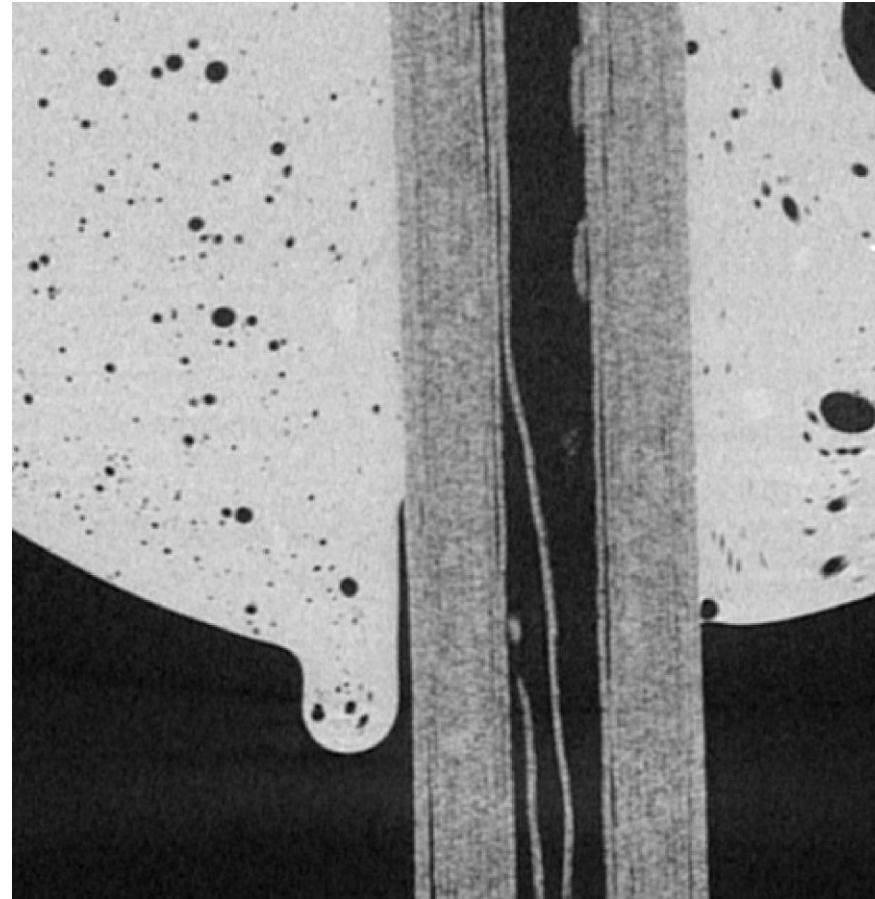


1-Tile

Accelerated Subpix - Lollipop



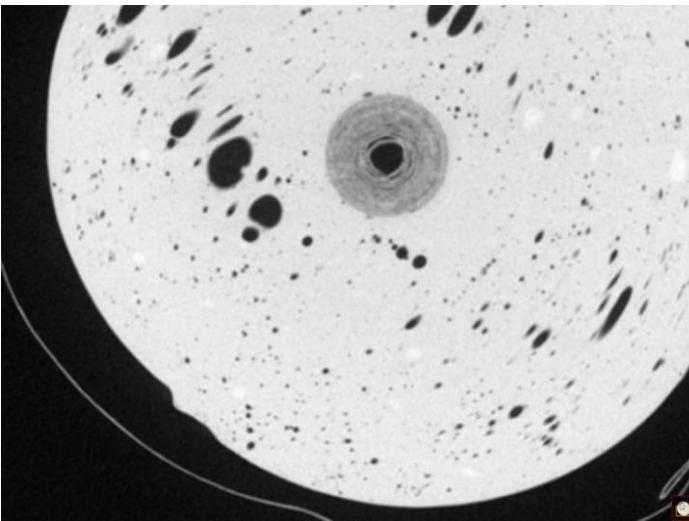
Standard CT



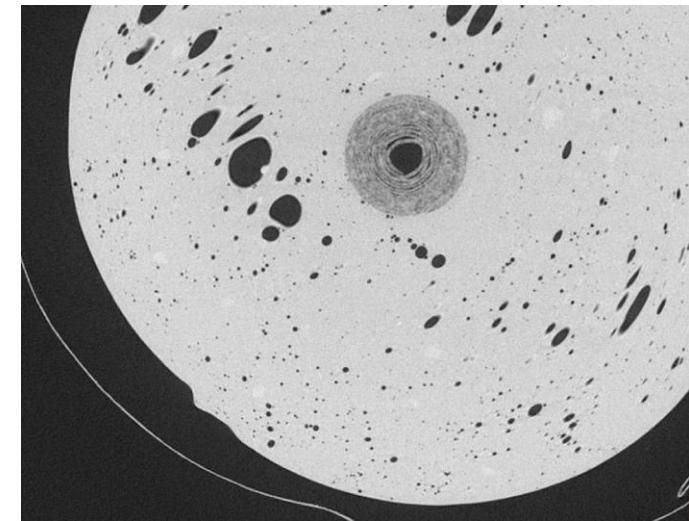
2-Tile

Accelerated Subpix - Lollipop

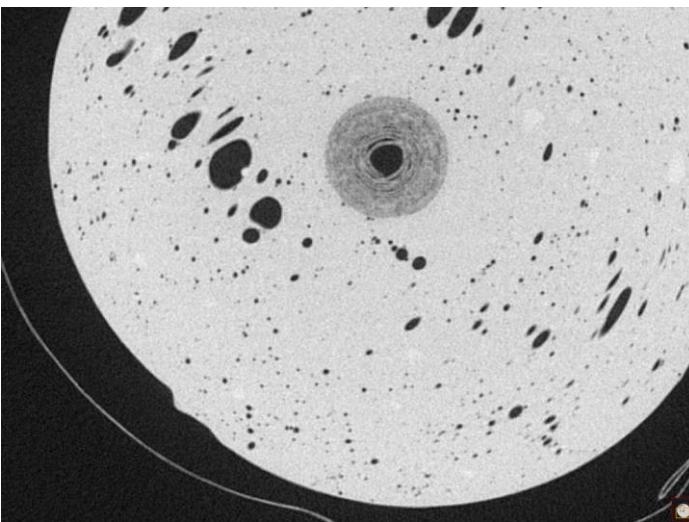
Standard
CT



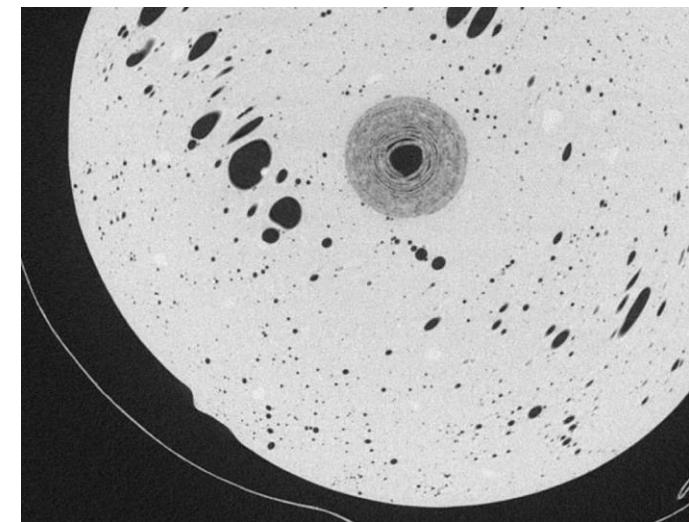
Standard
Subpix



1-Tile



2-Tile



Conclusion

- SubpiX is a method that improves CT resolution
- Introduced new Accelerated SubpiX
 - 2-Tile
 - 2x faster than 4-Tile SubpiX
 - Slightly lower quality than 4-Tile
 - 1-Tile
 - 4x faster than 4-Tile, same time as Standard CT
 - Resolution improvement over Standard CT